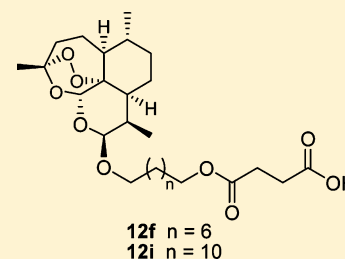


Linker-Based Hemisuccinate Derivatives of Artemisinin: Synthesis and Antimalarial Assessment against Multidrug-Resistant *Plasmodium yoelii nigeriensis* in Mice¹Chandan Singh,^{*,†} Rani Kanchan,[†] Sandeep Chaudhary,[†] and Sunil K. Puri[‡][†]Division of Medicinal and Process Chemistry and [‡]Division of Parasitology, CSIR-Central Drug Research Institute, Lucknow-226001, India

S Supporting Information

ABSTRACT: Artesunic acid **5**, the hemisuccinate derivative of dihydroartemisinin **2**, is the only clinically useful water-soluble derivative of artemisinin **1**. However, being a lactol ester, it is rapidly hydrolyzed back to dihydroartemisinin in aqueous alkaline solution, a reaction that seriously limits its utility. A new series of potentially more stable linker-based hemisuccinate derivatives **12a–i** and **14a–c** have been prepared. The process involved acid-catalyzed reaction of dihydroartemisinin with various diols and polyethylene glycols to give hydroxy-functionalized ethers **7a–i** and **10a–c** and their further derivatization to hemisuccinate esters **12a–i** and **14a–c**. Both the hydroxy-functionalized ethers **7a–i** and **10a–c** and their hemisuccinate derivatives **12a–i** and **14a–c** have been assessed for antimalarial activity against multidrug-resistant *Plasmodium yoelii nigeriensis* in Swiss mice. Several of these hemisuccinate derivatives have shown very promising activity. Hemisuccinate derivatives **12f** and **12i**, the two most active compounds of the series, provided 100% protection to malaria-infected mice at 24 mg/kg × 4 days and therefore are twice as potent as artesunic acid, which provides a similar level of protection at 48 mg/kg × 4 days.



■ INTRODUCTION

Malaria is a major parasitic disease of the tropical and subtropical countries including India.² Nearly 300–500 million episodes of malaria infections occur annually, killing more than a million people with severe and cerebral malaria. The malaria problem has been further complicated with the emergence of malarial parasites resistant to the commonly used antimalarial drugs.³ Chloroquine-resistant *Plasmodium falciparum* is present in most of the countries of Asia, Africa, and South America. Resistance to the sulfonamide–pyrimethamine combination is widespread in southeast Asia and South America. Field trials with mefloquine have met with rapid emergence of malarial parasites resistant to the drug. Resistance to quinine is not common, but the duration of the treatment with the drug is long and requires hospitalization. Currently, artemisinin **1** and its derivatives dihydroartemisinin **2**, artemether **3**, arteether **4**, and artesunic acid **5** (Figure 1) are the only class of drugs that are effective against multidrug resistant malaria.⁴ Artesunic acid, the hemisuccinate ester of dihydroartemisinin **2**, is the only clinically useful water-soluble derivative of artemisinin.⁵ However, being a lactol ester, it is rapidly hydrolyzed back to dihydroartemisinin in aqueous alkaline solution. Furthermore, dihydroartemisinin, being highly sensitive to basic conditions at ambient temperature, degrades into non-peroxide-containing compounds. This rapid hydrolysis of artesunic acid in aqueous solution greatly restricts its use, which reflects the need for more stable and possibly more effective water-soluble substitutes of artesunic acid. To meet these objectives, we have prepared a series of hydroxy-

functionalized ether derivatives of dihydroartemisinin **7a–i** and **10a–c** and converted them into their hemisuccinate derivatives **12a–i** and **14a–c**, which readily form water-soluble sodium salts when treated with aqueous sodium bicarbonate.⁶ Hemisuccinate derivatives **12f** and **12i**, the two most active compounds of the series, provided 100% protection to malaria-infected mice at 24 mg/kg × 4 days. Artesunic acid provides a similar level of protection at 48 mg/kg × 4 days. Compound **12h** was also assessed for its stability in aqueous bicarbonate and carbonate solution. It did not show any detectable degradation in 48 h at ambient temperature, while artesunic acid was completely degraded under these conditions.

■ CHEMISTRY

Dihydroartemisinin **2** was prepared from artemisinin **1** using the known procedure.⁷ BF₃·OEt₂ catalyzed reaction of **2** with alkane diols **6a–i** in CH₂Cl₂ at room temperature furnished the corresponding hydroxy-functionalized ether derivatives **7a–i** (β -isomer) and **8a–i** (α -isomer) in 31–67% yields as diastereomeric mixtures (approximately in the ratio of 3:1), with β -isomers as the major products. A similar reaction of **2** with polyethylene glycols **9a–c** furnished **10a–c** and **11a–c** in 49–55% yields (Scheme 1, Table 1). In most of the cases only β -isomers of these ether derivatives could be obtained in pure form and were used for the preparation of

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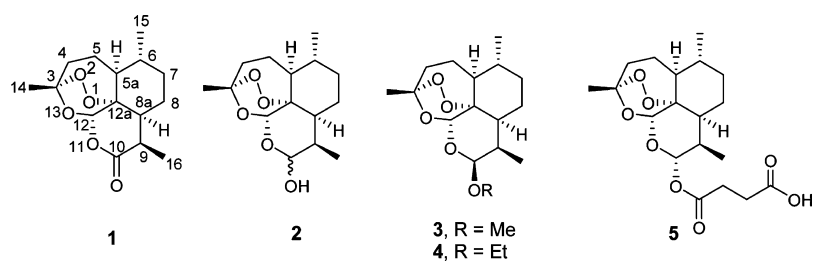


Figure 1. Artemisinin 1 and its clinically useful derivatives 2–5.

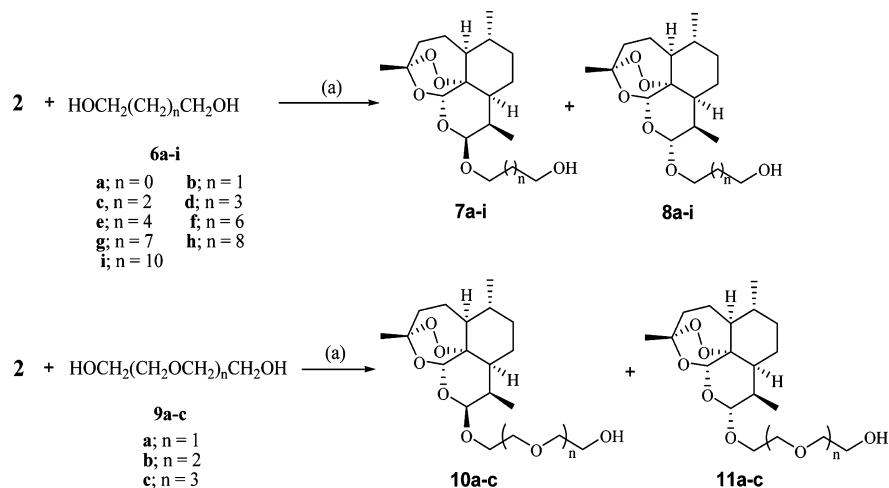
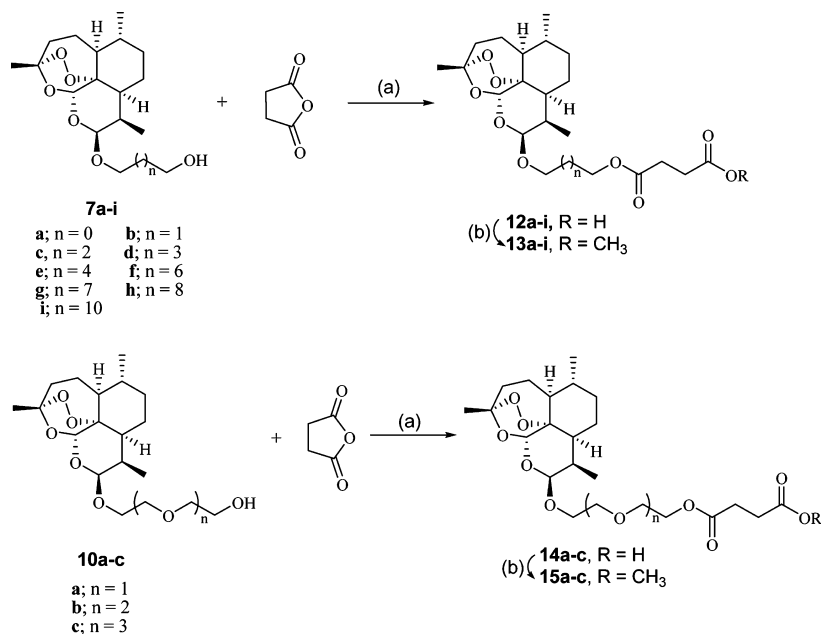
Scheme 1^a^aReagents and conditions: (a) BF₃ · OEt₂, CH₂Cl₂, room temp, 15 h.

Table 1. Hydroxy-Functionalized Ether Derivatives 7a–i, 8a–i, 10a–c, and 11a–c

Compd. No.		% yield (α+β)
	n =	
7a + 8a	0	60
7b + 8b	1	67
7c + 8c	2	48
7d + 8d	3	65
7e + 8e	4	47
7f + 8f	6	57
7g + 8g	7	31
7h + 8h	8	58
7i + 8i	10	39
	n =	
10a + 11a	1	54
10b + 11b	2	55
10c + 11c	3	49

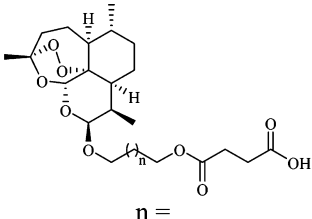
hemisuccinates.⁸ The hemisuccinate derivatives 12a–i and 14a–c were prepared by the treatment of hydroxy-

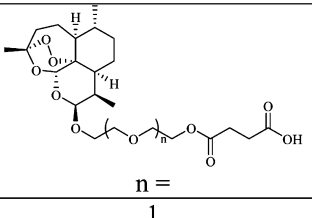
functionalized ethers 7a–i and 10a–c with succinic anhydride using either pyridine or Et₃N as a base and 4-N,

Scheme 2^a

^aReagents and conditions: (a) pyridine or Et₃N, DMAP, CH₂Cl₂, 0 °C, 1 h; (b) CH₂N₂, ether, 0 °C.

Table 2. Hemisuccinate Derivatives 12a–i and 14a–c

Compd. No.		% yield
	n =	
12a	0	62
12b	1	78
12c	2	68
12d	3	84
12e	4	71
12f	6	70
12g ^a	7	83
12h	8	83
12i	10	83

Compd. No.		% yield
	n =	
14a	1	51
14b	2	78
14c	3	66

^a12g is a mixture of diastereomers, as it was prepared from a mixture of 7g and 8g.

N-dimethylaminopyridine (DMAP) as a catalyst in CH₂Cl₂ at 0 °C to room temperature (Scheme 2, Table 2). The hemisuccinate derivatives 12a–i and 14a–c were further converted to the corresponding methyl esters 13a–i and 15a–c to determine spectroscopic and analytical data (¹H NMR, ¹³C NMR, mass, and microanalysis).

■ ANTIMALARIAL ACTIVITY⁹

Artesunic acid, when given intramuscularly at 48 mg/kg × 4 days, provides 100% protection to mice infected with multidrug-resistant *P. yoelli nigeriensis*. At 24 mg/kg × 4 days, it does not provide any protection. Since the objective of the study was to select compounds exhibiting activity profiles

Table 3. Blood Schizontocidal Activity of Hydroxy Functionalized Ethers 7a–i and 10a–c against Multidrug-Resistant Strain *P. yoelii nigeriensis* in Swiss Mice via im Route^{a,9}

compd	log P	dose (mg/kg × 4 days)	% suppression of parasitemia on day 4 ^{b,c}	cured/treated	compd	log P	dose (mg/kg × 4 days)	% suppression of parasitemia on day 4 ^{b,c}	cured/treated		
7a	2.99	48	100	12/12	7g + 8g ^d	5.64	3	100	0/6		
		24	100	12/12			48	100	6/6		
		12	100	9/11			24	100	5/5		
		6	100	3/6			12	100	5/5		
7b	3.10	48	100	5/5	7h	6.05	48	100	6/6		
		24	100	5/5			24	100	5/12		
		12	100	9/11			12	100	0/6		
		6	100	6/12			6	100	0/6		
7c	3.55	48	100	5/5	7i	6.89	48	100	4/12		
		24	100	5/5			24	100	0/6		
		12	100	17/17			24	100	6/6		
		6	100	11/12			24	100	6/6		
7d	3.97	48	100	5/5	10a	2.83	48	100	6/6		
		24	100	5/5			24	100	6/6		
		12	100	5/5			12	100	7/12		
		6	100	1/5			6	100	0/6		
7e	4.38	48	100	6/6	10b	2.68	48	100	2/6		
		24	100	6/6			24	100	0/6		
		12	100	6/6			12	100	0/6		
		6	100	9/12			6	100	0/6		
7f	5.22	48	100	6/6	10c	2.52	48	100	8/10		
		24	100	6/6			24	100	0/5		
		12	100	6/6			12	100	0/5		
		6	100	0/6			6	100	6/6		
7g	5.22	48	100	6/6	4	3.84	6	100	0/6		
		24	100	6/6			3	100	0/6		
		12	100	6/6			5	3.04	48	100	6/6
		6	100	5/6					24	100	0/5
							12	96.36	0/5		

^aThe drug dilutions of hydroxy functionalized ethers 7a–i and 10a–c were prepared in ground oil and administered to a group of five or six mice at each dose from day 0 to day 3, once daily. ^bPercent suppression = $[(C - T)/C] \times 100$, where C is the parasitemia in control group and T is the parasitemia in treated group. ^c100% suppression of parasitemia means no parasites were detected in 50 oil immersion fields during microscopic observation. ^dCompounds 7g and 8g could not be separated and were tested as mixtures.

comparable to or better than that of artesunic acid, all newly prepared hemisuccinate derivatives 12a–i and 14a–c were initially screened at 48 mg/kg × 4 days by the im route. Compounds found active at 48 mg/kg × 4 days were further screened at lower doses. The results are shown in Table 4. Similar dose-dependent activity data were generated for hydroxy-functionalized intermediate compounds 7a–i and 10a–c. The results are depicted in Table 3.

RESULTS AND DISCUSSION

In the present study, the length of the side chain of the hydroxy-functionalized ethers was systematically increased and its effect on the antimalarial activity was assessed. Simultaneously, each of the hydroxy-functionalized ethers was converted to its hemisuccinate derivative and assessed for its antimalarial activity. Thus, two sets of SAR data were generated (Table 3 and Table 4).

Both 7a and 7b showed modest activity compared with arteether; both these compounds showed 100% protection at 24 mg/kg × 4 days, while at 12 mg/kg × 4 days, both compounds showed only partial protection. Arteether in this assay showed 100% protection at 6 mg/kg × 4 days. Thus, these two compounds were significantly less active than arteether. Their respective hemisuccinate derivatives 12a and 12b also did not provide any significant protection at 48 mg/kg ×

4 days. Compounds 7c–e showed 100% protection at 12 mg/kg × 4 days and partial protection at 6 mg/kg × 4 days. However, none of their hemisuccinate derivatives 12c–e provided significant protection at 48 mg/kg. The activity of hydroxy-functionalized ethers did not show any improvement with further increase in the chain length. Both 7f and 7g showed similar levels of protection as provided by 7c–e. However, their hemisuccinate derivatives showed remarkable improvements in activity. While 12f showed 100% protection at 24 mg/kg, 12g showed a similar level of protection at 48 mg/kg × 4 days.

Further increase in the chain length resulted in reduced activity of the hydroxy-functionalized ethers. Both 7h and 7i were considerably less active than 7c–f. Their hemisuccinate derivatives, however, did not show similar drops in activity. While 12i provided 100% protection at 24 mg/kg, 12h provided similar level of protection at 48 mg/kg × 4 days.

Of the polyethylene glycol derivatives 10a–c, only 10a showed 100% protection at 24 mg/kg. Similarly, their hemisuccinate derivatives 14a–c showed poor activity; none of these compounds showed any significant protection at 48 mg/kg × 4 days.

Hemisuccinate derivative 12h was also assessed for its stability in aqueous NaHCO₃ and aqueous Na₂CO₃ solution. It did not show any detectable degradation within 48 h at ambient

Table 4. Blood Schizontocidal Activity of Hemisuccinates 12a–i and 14a–c against Multidrug-Resistant Strain *P. yoelii nigeriensis* in Swiss Mice via im Route^{a,9}

compd	log P	dose mg/kg × 4 days	% suppression of parasitemia on day 4 ^{b,c}	cured/treated
12a	2.89	48	100	0/6
12b	2.99	48	100	0/6
12c	3.45	48	100	5/12
12d	3.86	48	94.91	0/6
		24	92.73	0/6
12e	4.28	48	98.55	0/6
12f	5.12	48	100	6/6
		24	100	6/6
		12	100	0/6
12g ^d	5.53	48	100	6/6
		24	93.09	0/5
		12	67.27	0/5
12h	5.95	48	100	5/5
		24	100	8/11 + 1/5
		12	98.18	0/5
12i	6.78	48	100	5/5
		24	100	5/5
		12	71.27	0/5
		6	57.09	0/5
14a	2.73	48	100	1/11
14b	2.54	48	92	1/6
14c	2.42	48	97	0/6
5	3.04	48	100	6/6
		24	100	0/5
		12	96.36	0/5

^aThe drug dilution of hemisuccinates 12a–i and 14a–c were prepared in 5% NaHCO₃ and administered to the group of five or six mice at each dose from day 0 to day 3, once daily. ^bPercent suppression = $[(C - T)/C] \times 100$, where *C* is the parasitemia in control group and *T* is the parasitemia in treated group. ^c100% suppression of parasitemia means no parasites were detected in 50 oil immersion fields during microscopic observation. ^dCompound 12g is a mixture of diastereomers, as it is prepared from a mixture of 7g and 8g.

temperature, while artesunic acid was completely degraded under these conditions.

Thus, of the hemisuccinate derivatives, both 12f and 12i are superior to artesunic acid and both are twice as active as artesunic acid while 12g and 12h are comparable to artesunic acid. In addition, these compounds have the advantage of being more stable than artesunic acid in aqueous NaHCO₃ solutions.

CONCLUSION

We have prepared a new series of linker-based hemisuccinate derivatives of dihydroartemisinin, several of which have shown a high order of antimalarial activity against multidrug-resistant *P. yoelii nigeriensis* in Swiss mice. Hemisuccinate derivatives 12f and 12i, the most active compounds of the series, are twice as active as artesunic acid, the only clinically useful water-soluble derivative of artemisinin. Hemisuccinate 12h, an active representative of the series, was also found to be stable in aqueous alkaline solution.

EXPERIMENTAL SECTION

General. All glass apparatuses were oven-dried prior to use. Melting points were taken in open capillaries on a Complab melting point apparatus and are presented uncorrected. Infrared spectra were recorded on a Perkin-Elmer FT-IR RXI spectrophotometer. ¹H NMR

and ¹³C NMR spectra were recorded using a Bruker Supercon Magnet DPX-200 or DRX-300 spectrometer operating at 200 and 300 MHz, respectively, for ¹H and at 50 and 75 MHz, respectively, for ¹³C and at 400 MHz using CDCl₃ as solvent. Tetramethylsilane (δ 0.00 ppm) served as an internal standard in ¹H NMR, and CDCl₃ (δ 77.0 ppm) was the internal standard in ¹³C NMR. Chemical shifts are reported in parts per million. Splitting patterns are described as singlet (s), doublet (d), triplet (t), and multiplet (m). In NMR, numbering of atoms is presented according to the usual numbering in artemisinin as indicated in the text. Fast atom bombardment mass spectrometry (FABMS) data were obtained on JEOL SX-102/DA-6000 mass spectrometer using argon/xenon (6 kV, 10 mA) as the FAB gas. Glycerol or *m*-nitrobenzyl alcohol was used as matrix. Electrospray mass spectrometry (ES-MS) results were recorded on a MICROMASS QUATTRO II triple quadrupole mass spectrometer. Elemental analyses were performed on a Vario EL-III C, H, N, S analyzer (Germany) and Carlo-Erba-1108 C, H, N elemental analyzer (Italian), and values were within $\pm 0.5\%$ of the calculated values; therefore, these compounds meet the criteria of $\geq 95\%$ purity. Reactions were monitored on silica gel TLC plates (coated with TLC grade silica gel, obtained from Merck). Detecting agents used (for TLC) were iodine vapors, and/or spraying was done with an aqueous solution of vanillin in 10% sulfuric acid followed by heating at 150 °C. Column chromatography was performed over Merck silica gel (particle size, 60–120 mesh) procured from Qualigens (India) and flash silica gel (particle size, 230–400 mesh). All chemicals and reagents were obtained from Aldrich (U.S.), Lancaster (England), or Spectrochem (India) and were used without further purification. The log *P* values of the compounds were calculated using Chem Draw Ultra 10.0 software.

General Procedure for Preparation of Hydroxy-Functionalized Ethers 7a–i and 10a–c (Compound 7d as Representative). To a solution of dihydroartemisinin 2 (1.0 g, 3.52 mmol) and pentane-1,5-diol 6d (1.10 g, 10.5 mmol) in dry dichloromethane (20 mL) was added BF₃·OEt₂ (0.25 mL) at room temperature. The reaction mixture was stirred at the same temperature for 15 h. Then the reaction mixture was neutralized with saturated sodium bicarbonate solution (25 mL) and extracted with ether (3 × 25 mL). The combined organic layer was washed with water (2 × 25 mL) and then with brine (2 × 25 mL), dried over anhydrous Na₂SO₄, and concentrated under reduced pressure. The resultant crude product, upon column chromatography over silica gel using ethyl acetate/hexane (15:85) as eluant, gave 7d (0.122 g) as a solid, a mixture of 7d and 8d (0.687 g), and 8d (0.037 g) as a solid, the combined yield being 65%.

7a. White solid; mp 98–100 °C; FT-IR (KBr, cm⁻¹) 3426.4, 2930.0, 2875.0, 1453.9, 1376.6, 1154.6, 1018.1, 757.5; ¹H NMR (400 MHz, CDCl₃) δ 0.93 (d, 3H, *J* = 7.3 Hz, CH₃), 0.97 (d, 3H, *J* = 6.7 Hz, CH₃), 1.23–2.05 (m, 10H), 1.44 (s, 3H, CH₃), 2.35–2.42 (m, 1H), 2.65–2.71 (m, 1H), 3.65 (m, 1H), 3.76 (m, 2H, CH₂OH), 3.91 (m, 1H), 4.86 (d, 1H, *J* = 3.4 Hz, C₁₀-H), 5.46 (s, 1H, C₁₂-H). FABMS (*m/z*): 335 [M + Li]⁺, 267 [M⁺ - OCH₂CH₂OH]. Anal. Calcd for C₁₇H₂₈O₆: C, 62.17; H, 8.59. Found: C, 62.20; H, 8.60.

Ethers 7b–i and 10a–c were prepared using the above procedure.

7b. White solid; mp 74–75 °C; FT-IR (KBr, cm⁻¹) 3461.4, 2927.3, 1594.5, 1351.4, 1102.2, 1017.0, 759.2; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.4 Hz, CH₃), 0.95 (d, 3H, *J* = 7.3 Hz, CH₃), 1.22–2.12 (m, 12H), 1.44 (s, 3H, CH₃), 2.29–2.45 (s, 1H), 2.61–2.69 (m, 1H), 3.52 (td, 1H, *J* = 9.8 Hz, 6.0 Hz), 3.76 (t, 2H, *J* = 5.7 Hz, CH₂OH), 4.05 (td, 1H, *J* = 9.9, 5.5 Hz), 4.80 (d, 1H, *J* = 3.4 Hz, C₁₀-H), 5.40 (s, 1H, C₁₂-H). FABMS (*m/z*): 343 [M + H]⁺, 310 [M⁺ - O₂], 267 [M⁺ - O(CH₂)₃OH]. Anal. Calcd for C₁₈H₃₀O₆: C, 63.14; H, 8.83. Found: C, 62.94; H, 8.81.

7c. White solid; mp 117–118 °C; FT-IR (KBr, cm⁻¹) 3442.9, 2925.1, 2859.3, 1458.7, 1374.7, 1023.3, 761.0; ¹H NMR (300 MHz, CDCl₃) δ 0.90 (d, 3H, *J* = 7.2 Hz, CH₃), 0.94 (d, 3H, *J* = 6.0 Hz, CH₃), 1.22–2.05 (m, 14H), 1.43 (s, 3H, CH₃), 2.31–2.37 (m, 1H), 2.61–2.63 (m, 1H), 3.37–3.49 (m, 1H), 3.66 (t, 2H, *J* = 5.4 Hz, CH₂OH), 3.85–3.90 (m, 1H), 4.78 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 13.22 (CH₃), 20.59 (CH₃), 24.70 (CH₂), 24.89 (CH₂), 26.39 (CH₂), 26.41 (CH₃), 29.96

(CH₂), 31.14 (CH), 34.85 (CH₂), 36.65 (CH₂), 37.70 (CH), 44.65 (CH), 52.79 (CH), 62.91 (CH₂), 68.52 (CH₂), 81.36 (C), 88.14 (CH), 102.24 (CH), 104.34 (C). FABMS (*m/z*): 357 [M + H]⁺, 324 [M⁺ - O₂], 267 [M⁺ - O(CH₂)₄OH]. Anal. Calcd for C₁₉H₃₂O₆: C, 64.02; H, 9.05. Found: C, 64.19; H, 9.07.

7d. White solid; mp 64–67 °C; FT-IR (KBr, cm⁻¹) 3432.5, 2932.3, 1594.3, 1459.7, 1381.8, 1351.3, 1103.3, 1026.3, 761.1; ¹H NMR (300 MHz, CDCl₃) δ 0.83 (d, 3H, *J* = 7.3 Hz, CH₃), 0.88 (d, 3H, *J* = 5.9 Hz, CH₃), 1.15–1.98 (m, 16H), 1.36 (s, 3H, CH₃), 2.29–2.38 (m, 1H), 2.53–2.54 (m, 1H), 3.32 (td, 1H, *J* = 9.7 Hz, 6.0 Hz), 3.55 (t, 2H, *J* = 6.3 Hz, CH₂OH), 3.76 (td, 1H, *J* = 9.7, 6.2 Hz), 4.69 (d, 1H, *J* = 3.4 Hz, C₁₀-H), 5.32 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.67 (CH₃), 19.03 (CH₃), 21.11 (CH₂), 23.12 (CH₂), 23.34 (CH₂), 24.80 (CH₃), 28.10 (CH₂), 29.59 (CH), 30.99 (CH₂), 33.32 (CH₂), 35.10 (CH₂), 36.11 (CH), 43.14 (CH), 51.24 (CH), 61.25 (CH₂), 66.97 (CH₂), 79.79 (C), 86.55 (CH), 100.63 (C), 102.74 (C). ES-MS (*m/z*): 393 [M + Na]⁺, 371 [M + H]⁺, 267 [M⁺ - O(CH₂)₅OH]. Anal. Calcd for C₂₀H₃₄O₆: C, 64.84; H, 9.25. Found: C, 64.73; H, 9.00.

8d. White solid; mp 90–92 °C; FT-IR (KBr, cm⁻¹) 3427.8, 2926.2, 2856.9, 1716.5, 1460.3, 1376.8, 1217.3, 1157.8, 1019.6, 762.0; ¹H NMR (200 MHz, CDCl₃) δ 0.88 (d, 3H, *J* = 7.1 Hz, CH₃), 0.95 (d, 3H, *J* = 5.5 Hz, CH₃), 1.25–2.09 (m, 16H), 1.43 (s, 3H, CH₃), 2.30–2.45 (m, 2H), 3.37–3.48 (m, 1H), 3.65 (t, 2H, *J* = 6.2 Hz, CH₂OH), 3.91 (m, 1H), 4.41 (d, 1H, *J* = 9.2 Hz, C₁₀-H), 5.33 (s, 1H, C₁₂-H). FABMS (*m/z*): 371 [M + H]⁺, 267 [M⁺ - O(CH₂)₅OH]. Anal. Calcd for C₂₀H₃₄O₆: C, 64.84; H, 9.25. Found: C, 64.73; H, 9.10.

7e. Oil; FT-IR (neat, cm⁻¹) 3422.5, 2930.0, 2864.6, 1596.9, 1458.5, 1353.1, 1102.7, 1016.2, 760.9; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 5.9 Hz, CH₃), 1.21–2.07 (m, 18H), 1.44 (s, 3H, CH₃), 2.29–2.38 (m, 1H), 2.59–2.63 (m, 1H), 3.37 (td, 1H, *J* = 9.6 Hz, 6.3 Hz), 3.64 (t, 2H, *J* = 6.4 Hz, CH₂OH), 3.83 (td, 1H, *J* = 9.6, 6.4 Hz), 4.77 (d, 1H, *J* = 3.2 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.73 (CH₃), 19.08 (CH₃), 23.19 (CH₂), 23.41 (CH₂), 24.16 (CH₂), 24.77 (CH₂), 24.92 (CH₃), 28.34 (CH₂), 29.66 (CH), 31.44 (CH₂), 33.40 (CH₂), 35.18 (CH₂), 36.21 (CH), 43.22 (CH), 51.33 (CH), 61.64 (CH₂), 67.02 (CH₂), 79.87 (C), 86.63 (CH), 100.68 (CH), 102.78 (C). FABMS (*m/z*): 385 [M + H]⁺, 267 [M⁺ - O(CH₂)₆OH]. Anal. Calcd for C₂₁H₃₆O₆: C, 65.60; H, 9.44. Found: C, 65.55; H, 9.41.

7f. Oil; FT-IR (neat, cm⁻¹) 3461.5, 2930.8, 1592.5, 1383.3, 1352.3, 1104.0, 1025.6, 766.2; ¹H NMR (300 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.3 Hz, CH₃), 0.96 (d, 3H, *J* = 6.1 Hz, CH₃), 1.29–2.06 (m, 22H), 1.45 (s, 3H, CH₃), 2.32–2.38 (m, 1H), 2.61–2.64 (m, 1H), 3.36 (td, 1H, *J* = 9.5 Hz, 6.5 Hz), 3.65 (t, 2H, *J* = 6.5 Hz, CH₂OH), 3.83 (td, 1H, *J* = 9.5 Hz, 6.5 Hz), 4.78 (d, 1H, *J* = 3.2 Hz, C₁₀-H), 5.40 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 13.19 (CH₃), 20.53 (CH₃), 24.62 (CH₂), 24.86 (CH₂), 25.86 (CH₂), 26.10 (CH₂), 26.13 (CH₃), 29.45 (CH₂), 29.55 (CH₂), 29.79 (CH₂), 31.11 (CH), 32.91 (CH₂), 34.87 (CH₂), 36.63 (CH₂), 37.65 (CH), 44.68 (CH), 52.78 (CH), 63.01 (CH₂), 68.58 (CH₂), 81.32 (C), 88.07 (CH), 102.10 (CH), 104.23 (C). FABMS (*m/z*): 413 [M + H]⁺, 267 [M⁺ - O(CH₂)₈OH]. Anal. Calcd for (C₂₃H₄₀O₆): C 66.96; H, 9.77. Found: C, 66.76; H, 9.46.

8f. Oil; FT-IR (neat, cm⁻¹) 3429.1, 2930.8, 2817.5, 1596.3, 1383.3, 1352.3, 1025.3, 766.2; ¹H NMR (200 MHz, CDCl₃) δ 0.88 (d, 3H, *J* = 7.1 Hz, CH₃), 0.95 (d, 3H, *J* = 5.6 Hz, CH₃), 1.26–2.05 (m, 22H), 1.44 (s, 3H, CH₃), 2.32–2.44 (m, 2H), 3.37–3.42 (m, 1H), 3.63 (t, 2H, *J* = 6.4 Hz, CH₂OH), 3.96 (m, 1H), 4.41 (d, 1H, *J* = 9.2 Hz, C₁₀-H), 5.33 (s, 1H, C₁₂-H). FABMS (*m/z*): 413 [M + H]⁺, 267 [M⁺ - O(CH₂)₈OH]. Anal. Calcd for (C₂₃H₄₀O₆): C, 66.96; H, 9.77. Found: C, 66.66; H, 9.56.

7g + 8g. Oil; FT-IR (neat, cm⁻¹) 3434.4, 2929.1, 2860.1, 1456.7, 1376.3, 1230.3, 1195.5, 1102.8, 1026.0, 755.4; ¹H NMR (200 MHz, CDCl₃) δ 0.88 and 0.89 (2 × d, 3H, *J* = 6.6 and 7.3 Hz, respectively, CH₃), 0.95 (d, 3H, *J* = 5.3 Hz, CH₃), 1.20–2.06 (m, 24H), 1.43 (s, 3H, CH₃), 2.29–2.37 (m, 1H), 2.58–2.62 (m, 1H), 3.35 (td, 1H, *J* = 9.5 Hz, 6.3 Hz), 3.62 and 4.05 (2 × t, 2H, *J* = 6.4 and 6.7 Hz, respectively, together integrating for 2H), 3.82 (td, 1H, *J* = 9.6, 6.4 Hz), 4.41 and 4.76 (2 × d, 1H, *J* = 9.2 and 3.3 Hz, respectively, together integrating for 1 C₁₀-H), 5.33 and 5.38 (2 × s, 1H, together

integrating for 1 C₁₂-H); ¹³C NMR (50 MHz, CDCl₃) δ 12.97 and 13.38 (2 × CH₃), 20.73 and 21.35 (2 × CH₃), 24.82 and 25.06 (2 × CH₂), 26.10 (CH₂), 26.37 and 26.55 (2 × CH₃), 29.60 and 29.71 (CH₂), 29.89 and 29.98 (CH₂), 31.31 (CH), 33.11 (CH₂), 34.63 and 35.06 (CH₂), 36.82 (CH₂), 37.84 (CH), 44.88 and 45.72 (2 × CH), 52.05 and 52.97 (2 × CH), 63.27 and 65.01 (2 × CH₂), 68.77 and 69.53 (2 × CH₂), 80.72 and 81.53 (2 × C), 88.27 and 91.54 (2 × CH), 100.47 and 102.30 (2 × CH), 104.43 and 104.61 (2 × C). FABMS (*m/z*): 427 [M + H]⁺, 267 [M⁺ - O(CH₂)₉OH]. ESMS (*m/z*): 449 [M + Na]⁺. Anal. Calcd for C₂₄H₄₂O₆: C, 67.57; H, 9.92. Found: C, 67.26; H, 9.82.

7h. Oil; FT-IR (neat, cm⁻¹) 3429.5, 2927.9, 1596.4, 1459.8, 1380.8, 1351.9, 1157.3, 1025.6, 760.3; ¹H NMR (300 MHz, CDCl₃) δ 0.89 (d, 3H, *J* = 7.5 Hz, CH₃), 0.94 (d, 3H, *J* = 6.3 Hz, CH₃), 1.21–2.06 (m, 26H), 1.43 (s, 3H, CH₃), 2.31–2.36 (m, 1H), 2.59–2.63 (m, 1H), 3.35 (td, 1H, *J* = 9.6, 6.6 Hz), 3.62 (t, 2H, *J* = 6.6 Hz, CH₂OH), 3.81 (td, 1H, *J* = 9.6, 6.6 Hz), 4.76 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.38 (s, 1H, C₁₂-H); ¹³C NMR (50 MHz, CDCl₃) δ 12.99 (CH₃), 20.66 (CH₃), 22.59 (CH₂), 25.09 (CH₂), 26.12 (CH₂), 26.59 (CH₃), 29.76 (CH₂), 29.89 (CH₂), 31.34 (CH), 33.01 (CH₂), 33.16 (CH₂), 34.66 (CH₂), 36.74 (CH₂), 37.76 (CH), 45.74 (CH), 52.08 (CH), 63.38 (CH₂), 69.56 (CH₂), 81.52 (C), 88.29 (CH), 102.32 (CH), 104.62 (C). FABMS (*m/z*): 441 [M + H]⁺, 267 [M⁺ - O(CH₂)₁₀OH]. Anal. Calcd for C₂₅H₄₄O₆: C, 68.15; H, 10.07. Found: C, 68.24; H, 10.24.

7i. Oil; FT-IR (neat, cm⁻¹) 3420.6, 2928.4, 1595.5, 1382.4, 1351.8, 1104.0, 1026.9, 763.5; ¹H NMR (300 MHz, CDCl₃) δ 0.90 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 6.1 Hz, CH₃), 1.22–2.05 (m, 30H), 1.43 (s, 3H, CH₃), 2.31–2.37 (m, 1H), 2.60–2.61 (m, 1H), 3.36 (td, 1H, *J* = 9.6, 6.4 Hz), 3.63 (t, 2H, *J* = 6.5 Hz, CH₂OH), 3.82 (td, 1H, *J* = 9.6, 6.6 Hz), 4.77 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.72 (CH₃), 19.07 (CH₂), 23.16 (CH₂), 23.40 (CH₂), 24.45 (CH₂), 24.91 (CH₃), 24.93 (CH₂), 28.02 (CH₂), 28.14 (CH₂), 28.25 (CH₂), 28.28 (CH₂), 28.29 (CH₂), 28.32 (CH₂), 28.35 (CH₂), 29.67 (CH), 31.50 (CH₂), 33.41 (CH₂), 35.18 (CH₂), 36.18 (CH), 43.23 (CH), 51.33 (CH), 61.72 (CH₂), 67.14 (CH₂), 79.87 (C), 86.61 (CH), 100.64 (CH), 102.75 (C). ESMS (*m/z*): 507 [M + K]⁺, 469 [M + H]⁺, 267 [M⁺ - O(CH₂)₁₂OH]. Anal. Calcd for C₂₇H₄₈O₆: C, 69.19; H, 10.32. Found: C, 69.40; H, 10.67.

10a. White solid; mp 94–95 °C; FT-IR (KBr, cm⁻¹) 3411.0, 2930.4, 2876.7, 1455.3, 1377.8, 1220.2, 1128.9, 1023.4, 757.2; ¹H NMR (300 MHz, CDCl₃) δ 0.92 (d, 3H, *J* = 7.3 Hz, CH₃), 0.96 (d, 3H, *J* = 6.1 Hz, CH₃), 1.20–2.07 (m, 10H), 1.44 (s, 3H, CH₃), 2.32–2.38 (m, 1H), 2.58–2.68 (m, 1H), 3.59–3.77 (m, 7H), 3.90–3.98 (m, 1H), 4.84 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.50 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 13.18 (CH₃), 20.58 (CH₃), 24.67 (CH₂), 24.89 (CH₂), 26.31 (CH₃), 31.12 (CH), 34.83 (CH₂), 36.60 (CH₂), 37.69 (CH), 44.62 (CH), 52.75 (CH), 62.06 (CH₂), 67.93 (CH₂), 70.89 (CH₂), 72.47 (CH₂), 81.35 (C), 88.11 (CH), 102.46 (CH), 104.40 (C). FABMS (*m/z*): 373 [M + H]⁺, 395 [M + Na]⁺, 267 [M⁺ - O(CH₂CH₂O)₂H]. Anal. Calcd for C₁₉H₃₂O₇: C, 61.27; H, 8.66. Found: C, 61.62; H, 8.83.

10b. Oil; FT-IR (neat, cm⁻¹) 3432.7, 2928.0, 2876.2, 1454.6, 1454.6, 1379.0, 1218.1, 1104.5, 1026.7, 985.7, 757.0; ¹H NMR (300 MHz, CDCl₃) δ 0.87 (d, 3H, *J* = 7.3 Hz, CH₃), 0.93 (d, 3H, *J* = 6.2 Hz, CH₃), 1.20–1.84 (m, 10H), 1.41 (s, 3H, CH₃), 2.34–2.35 (m, 1H), 2.59–2.65 (m, 1H), 3.57–3.72 (m, 11H), 3.91–3.94 (m, 1H), 4.80 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.43 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.66 (CH₃), 19.06 (CH₃), 23.11 (CH₂), 23.40 (CH₂), 24.82 (CH₃), 29.56 (CH), 33.38 (CH₂), 35.12 (CH₂), 36.12 (CH), 43.16 (CH), 51.26 (CH), 60.42 (CH₂), 66.04 (CH₂), 69.27 (CH₂), 71.30 (CH₂), 79.82 (C), 86.58 (CH), 100.77 (CH), 102.77 (C). FABMS (*m/z*): 417 [M + H]⁺, 267 [M⁺ - (CH₂CH₂O)₃H]. ESMS (*m/z*): 439 [M + Na]⁺. Anal. Calcd for C₂₁H₃₆O₈: C, 60.56; H, 8.71. Found: C, 60.31; H, 8.70.

10c. Oil; FT-IR (neat, cm⁻¹) 3422.5, 2927.1, 1457.7, 1378.3, 1218.8, 1106.0, 1025.8, 985.7, 763.7; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 6.1 Hz, CH₃), 1.20–2.05 (m, 10H), 1.43 (s, 3H, CH₃), 2.36–2.37 (m, 1H), 2.60–2.62 (m, 1H), 3.64–3.74 (m, 15H), 3.91–3.96 (m, 1H), 4.83 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.43 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 13.10 (CH₃),

20.51 (CH₃), 24.58 (CH₂), 24.87 (CH₂), 26.26 (CH₃), 31.01 (CH), 34.84 (CH₂), 36.59 (CH₃), 37.61 (CH), 44.62 (CH), 52.73 (CH), 61.67 (CH₂), 67.54 (CH₂), 70.39 (CH₂), 70.59 (CH₂), 70.72 (CH₂), 72.71 (CH₂), 81.27 (C), 88.03 (CH), 102.22 (CH), 104.24 (C). FABMS (*m/z*): 461 [M + H]⁺, 267 [M⁺ - (CH₂CH₂O)_nH]. Anal. Calcd for C₂₃H₄₀O₉: C, 59.98; H, 8.75. Found: C, 59.80; H, 8.89.

11c. Oil; FT-IR (neat, cm⁻¹) 3427.0, 2925.7, 1459.3, 1375.5, 1219.7, 1105.2, 1026.5, 769.2; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, J = 7.0 Hz, CH₃), 0.98 (d, 3H, J = 6.7 Hz, CH₃), 1.18–2.12 (m, 10H), 1.43 (s, 3H, CH₃), 2.29–2.43 (m, 2H), 3.58–3.75 (m, 15H), 4.01–4.10 (m, 1H), 4.50 (d, 1H, J = 9.2 Hz, C₁₀-H), 5.33 (s, 1H, C₁₂-H). FABMS (*m/z*): 483 [M + Na]⁺. Anal. Calcd for C₂₃H₄₀O₉: C, 59.98; H, 8.75. Found: C, 59.80; H, 8.89.

General Procedure for Formation of Hemisuccinates 12a–i and 14a–c (Compound 12a as Representative). To a solution of hydroxy ether **7a** (0.200 g, 0.6 mmol) and succinic anhydride (0.300 g, 3.0 mmol) in CH₂Cl₂ (30 mL) was added pyridine (0.24 mL, 3.0 mmol). The reaction mixture was stirred at the room temperature for 15 h. Then the reaction mixture was quenched with 10% aqueous HCl solution (20 mL) and extracted with ether (3 × 20 mL). The combined organic layer was washed with water (20 mL) and then with brine (25 mL), dried over anhydrous Na₂SO₄ and concentrated under reduced pressure. The crude product on column chromatography over silica gel using ethyl acetate/hexane (1:4) as eluant furnished pure **12a** as an oil (0.160 g, 62% yield). FT-IR (neat, cm⁻¹) 2927.5, 2819.8, 1731.5, 1452.5, 1379.2, 1362.3, 1211.4, 1173.4, 1102.5, 1025.9, 760.5; ¹H NMR (200 MHz, CDCl₃) δ 0.90 (d, 3H, J = 7.3 Hz, CH₃), 0.95 (d, 3H, J = 5.8 Hz, CH₃), 1.10–2.12 (m, 10H), 1.43 (s, 3H, CH₃), 2.31–2.41 (m, 1H), 2.66 (m, 5H), 3.59–3.76 (m, 1H), 3.65 and 3.98 (2 × m, 1H, OCH₂CH₂OCO(CH₂)₂COOH), 3.94–4.05 (m, 1H), 4.26 (m, 1H), 4.81 (d, 1H, J = 3.3 Hz, C₁₀-H), 5.43 (s, 1H, C₁₂-H). FABMS (*m/z*): 435 [M + Li]⁺, 397 [(M⁺ - O₂) + H]⁺, 267 [M⁺ - OCH₂CH₂OCO(CH₂)₂COOH]. **12a** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13a** as a white solid. Mp 70–71 °C; FT-IR (KBr, cm⁻¹) 1725.0; ¹H NMR (200 MHz, CDCl₃) δ 0.83 (d, 3H, J = 7.3 Hz, CH₃), 0.88 (d, 3H, J = 5.8 Hz, CH₃), 1.14–1.99 (m, 10H), 1.36 (s, 3H, CH₃), 2.22–2.36 (m, 1H), 2.57–2.66 (m, 5H), 3.52–3.69 (m, 1H), 3.62 (s, 3H, OCH₃), 3.87–3.98 (m, 1H), 4.16–4.25 (t, 2H, J = 4.9 Hz, OCH₂CH₂OCO(CH₂)₂COOCH₃), 4.74 (d, 1H, J = 3.2 Hz, C₁₀-H), 5.35 (s, 1H, C₁₂-H). FABMS (*m/z*): 443 [M + H]⁺, 267 [M⁺ - OCH₂CH₂OCO(CH₂)₂COOCH₃]. Anal. Calcd for C₂₂H₃₄O₉: C, 59.71; H, 7.74. Found: C, 60.12; H, 7.85.

Hemisuccinates **12b–i** and **14a–c** were prepared using the above procedure.

12b. Yield 78%; oil; FT-IR (neat, cm⁻¹) 2923.6, 2845.3, 1732.0, 1451.7, 1380.0, 1360.5, 1210.7, 1172.4, 1102.1, 1027.1, 760.3; ¹H NMR (400 MHz, CDCl₃) δ 0.90 (d, 3H, J = 7.4 Hz, CH₃), 0.96 (d, 3H, J = 6.0 Hz, CH₃), 1.20–2.07 (m, 12H), 1.44 (s, 3H, CH₃), 2.33–2.43 (m, 1H), 2.77 (m, 5H), 3.41 (td, 1H, J = 10.5, 6.0 Hz), 3.94 (td, 1H, J = 10.5, 6.0 Hz), 4.15 (m, 1H), 4.27 (m, 1H), 4.88 (d, 1H, J = 3.6 Hz, C₁₀-H), 5.44 (s, 1H, C₁₂-H). FABMS (*m/z*): 449 [M + Li]⁺, 267 [M⁺ - O(CH₂)₃OCO(CH₂)₂COOH]. **12b** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13b** as an oil. FT-IR (neat, cm⁻¹) 1734.0; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, J = 7.4 Hz, CH₃), 0.95 (d, 3H, J = 5.6 Hz, CH₃), 1.25–2.06 (m, 12H), 1.43 (s, 3H, CH₃), 2.31–2.43 (s, 1H), 2.63 (m, 5H), 3.38–3.96 (m, 2H), 3.64 (s, 3H, OCH₃), 4.17 (t, 2H, J = 6.2 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.77 (d, 1H, J = 3.3 Hz, C₁₀-H), 5.40 (s, 1H, C₁₂-H). ESMS (*m/z*): 479 [M + Na]⁺, 267 [M⁺ - O(CH₂)₃OCO(CH₂)₂COOH]. Anal. Calcd for C₂₃H₃₆O₉: C, 60.51; H, 7.95. Found: C, 60.85; H, 7.90.

12c. Yield 68%; oil; FT-IR (neat, cm⁻¹) 2926.8, 2875.1, 1732.4, 1450.1, 1379.2, 1362.2, 1215.8, 1173.3, 1102.8, 1027.3, 769.8; ¹H NMR (200 MHz, CDCl₃) δ 0.90 (d, 3H, J = 7.3 Hz, CH₃), 0.95 (d, 3H, J = 5.9 Hz, CH₃), 1.21–2.07 (m, 14H), 1.44 (s, 3H, CH₃), 2.29–2.43 (s, 1H), 2.65 (m, 5H), 3.38–3.46 (m, 1H), 3.80–3.88 (m, 1H), 4.12 (brs, 2H, CH₂OCO(CH₂)₂COOH), 4.80 (d, 1H, J = 2.8 Hz, C₁₀-H), 5.42 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.73 (CH₃), 19.06 (CH₃), 23.16 (CH₂), 23.35 (CH₂), 24.23 (CH₂), 24.80 (CH₃),

24.97 (CH₂), 27.69 (CH₂), 28.39 (CH₂), 29.59 (CH), 33.34 (CH₂), 35.11 (CH₂), 36.10 (CH), 43.13 (CH), 51.29 (CH), 63.45 (CH₂), 66.67 (CH₂), 79.85 (C), 86.69 (CH), 100.72 (CH), 102.93 (C), 171.02 (C), 175.95 (C). FABMS (*m/z*): 457 [M + H]⁺, 267 [M⁺ - O(CH₂)₄OCO(CH₂)₂COOH]. **12c** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13c** as an oil. FT-IR (neat, cm⁻¹) 2923.9, 2873.7, 1737.7, 1436.9, 1361.7, 1161.1, 1103.2, 1029.9, 760.1; ¹H NMR (400 MHz, CDCl₃) δ 0.91 (d, 3H, J = 7.3 Hz, CH₃), 0.96 (d, 3H, J = 6.0 Hz, CH₃), 1.21–2.07 (m, 14H), 1.43 (s, 3H, CH₃), 2.33–2.41 (m, 1H), 2.64 (m, 5H), 3.38 (td, 1H, J = 10.1, 5.7 Hz), 3.68 (s, 3H, OCH₃), 3.87 (td, 1H, J = 10.1, 5.7 Hz), 4.12 (t, 2H, J = 6.0 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.78 (d, 1H, J = 3.6 Hz, C₁₀-H), 5.38 (s, 1H, C₁₂-H). FABMS (*m/z*): 471 [M + H]⁺. Anal. Calcd for C₂₄H₃₈O₉: C, 61.26; H, 8.14. Found: C, 60.81; H, 8.03.

12d. Yield 84%; oil; FT-IR (neat, cm⁻¹) 2931.4, 2373.4, 1732.0, 1591.8, 1351.4, 1164.1, 1105.0, 1027.2, 756.0; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, J = 7.3 Hz, CH₃), 0.96 (d, 3H, J = 5.8 Hz, CH₃), 1.23–2.06 (m, 16H), 1.43 (s, 3H, CH₃), 2.36 (m, 1H), 2.60–2.69 (m, 5H), 3.39 (td, 1H, J = 9.7, 6.2 Hz), 3.83 (td, 1H, J = 9.7, 6.2 Hz), 4.12 (t, 2H, J = 6.4 Hz, CH₂OCO(CH₂)₂COOH), 4.78 (d, 1H, J = 3.4 Hz, C₁₀-H), 5.41 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.74 (CH₃), 19.07 (CH₃), 21.40 (CH₂), 23.21 (CH₂), 23.42 (CH₂), 24.88 (CH₃), 26.99 (CH₂), 27.68 (CH₂), 27.90 (CH₂), 28.41 (CH₂), 29.66 (CH), 33.41 (CH₂), 35.13 (CH₂), 36.21 (CH), 43.23 (CH), 51.34 (CH), 63.46 (CH₂), 66.95 (CH₂), 79.92 (C), 86.67 (CH), 100.66 (CH), 102.89 (C), 170.96 (C), 175.78 (C). ESMS (*m/z*): 493 [M + Na]⁺, 488 [M + NH₄]⁺, 509 [M + K]⁺. **12d** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13d** as an oil. FT-IR (neat, cm⁻¹) 1737.0; ¹H NMR (400 MHz, CDCl₃) δ 0.89 (d, 3H, J = 7.3 Hz, CH₃), 0.95 (d, 3H, J = 5.7 Hz, CH₃), 1.21–2.11 (m, 16H), 1.43 (s, 3H, CH₃), 2.95–2.45 (m, 1H), 2.62 (m, 5H), 3.37 (td, 1H, J = 9.5, 6.5 Hz), 3.69 (s, 3H, OCH₃), 3.84 (td, 1H, J = 9.6, 6.5 Hz), 4.09 (t, 2H, J = 6.4 Hz, CH₂CH₂OCO(CH₂)₂COOCH₃), 4.77 (d, 1H, J = 3.0 Hz, C₁₀-H), 5.38 (s, 1H, C₁₂-H). FABMS (*m/z*): 507 [M + Na]⁺, 523 [M + K]⁺. Anal. Calcd for C₂₅H₄₀O₉: C, 61.96; H, 8.32. Found: C, 62.30; H, 8.63.

12e. Yield 71%; oil; FT-IR (neat, cm⁻¹) 2935.5, 2869.9, 1735.8, 1442.7, 1367.4, 1218.9, 1164.9, 1103.2, 1018.3, 758.0; ¹H NMR (200 MHz, CDCl₃) δ 0.90 (d, 3H, J = 7.3 Hz, CH₃), 0.94 (d, 3H, J = 5.7 Hz, CH₃), 1.24–2.11 (m, 18H), 1.43 (s, 3H, CH₃), 2.31–2.43 (m, 1H), 2.62–2.69 (m, 5H), 3.35–3.41 (m, 1H), 3.76–3.87 (m, 1H), 4.12 (t, 2H, J = 6.0 Hz, CH₂OCO(CH₂)₂COOH), 4.80 (d, 1H, J = 3.2 Hz, C₁₀-H), 5.42 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.73 (CH₃), 19.11 (CH₃), 23.17 (CH₂), 23.35 (CH₂), 24.23 (CH₂), 24.45 (CH₂), 24.83 (CH₃), 27.27 (CH₂), 27.77 (CH₂), 28.12 (CH₂), 28.40 (CH₂), 29.65 (CH), 33.42 (CH₂), 35.36 (CH₂), 36.17 (CH), 43.31 (CH), 51.46 (CH), 63.91 (CH₂), 67.06 (CH₂), 80.12 (C), 86.87 (CH), 100.82 (CH), 103.07 (C), 171.48 (C), 178.24 (C); ESMS (*m/z*): 507 [M + Na]⁺, 267 [M⁺ - O(CH₂)₆OCO(CH₂)₂COOH]⁺. **12e** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13e** as an oil. FT-IR (neat, cm⁻¹) 2931.6, 2746.4, 1695.3, 1419.5, 1311.5, 1203.5, 920.0, 771.5; ¹H NMR (300 MHz, CDCl₃) δ 0.90 (d, 3H, J = 7.2 Hz, CH₃), 0.95 (d, 3H, J = 6.0 Hz, CH₃), 1.23–2.06 (m, 18H), 1.44 (s, 3H, CH₃), 2.37–2.38 (m, 1H), 2.61–2.64 (m, 5H), 3.35–3.38 (m, 1H), 3.70 (s, 3H, OCH₃), 3.82–3.85 (m, 1H), 4.09 (t, 2H, J = 6.6 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.78 (d, 1H, J = 3.0 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H). FABMS (*m/z*): 499 [M + H]⁺, 521 [M + Na]⁺. Anal. Calcd for C₂₆H₄₂O₉: C, 62.63; H, 8.49. Found: C, 62.99; H, 8.77.

12f. Yield 70%; oil; FT-IR (neat, cm⁻¹) 2920.8, 2853.8, 2363.6, 1726.0, 1594.1, 1382.0, 1351.8, 1218.9, 1164.5, 1103.7, 1027.6, 761.4; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, J = 7.3 Hz, CH₃), 0.97 (d, 3H, J = 5.8 Hz, CH₃), 1.27–2.12 (m, 22H), 1.45 (s, 3H, CH₃), 2.33–2.46 (m, 1H), 2.59–2.69 (m, 5H), 3.37–3.40 (m, 1H), 3.79–3.85 (m, 1H), 4.11 (t, 2H, J = 6.6 Hz, CH₂OCO(CH₂)₂COOH), 4.79 (d, 1H, J = 3.2 Hz, C₁₀-H), 5.41 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.72 (CH₃), 19.08 (CH₃), 23.18 (CH₂), 23.42 (CH₂), 24.47 (CH₂), 24.77 (CH₂), 24.88 (CH₃), 27.25 (CH₂), 27.69 (CH₂), 27.83 (CH₂), 28.29 (CH₂), 28.42 (CH₂), 29.65 (CH), 33.41 (CH₂), 35.19

(CH₂), 36.23 (CH), 43.20 (CH), 51.33 (CH), 63.67 (CH₂), 67.11 (CH₂), 79.88 (C), 86.68 (CH), 100.65 (CH), 102.84 (C), 170.98 (C), 177.88 (C). ESMS (*m/z*): 512 [M + Na]⁺, 267 [M⁺ - O(CH₂)₈OCO(CH₂)₂COOH]⁺. **12f** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13f** as an oil. FT-IR (neat, cm⁻¹) 2932.4, 2300.4, 1736.4, 1448.7, 1366.3, 1162.8, 1102.3, 1028.1, 874.0; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 5.8 Hz, CH₃), 1.18–2.12 (m, 22H), 1.44 (s, 3H, CH₃), 2.31–2.46 (m, 1H), 2.63 (m, 5H), 3.35 (td, 1H, *J* = 9.9 Hz, 6.1 Hz), 3.69 (s, 3H, OCH₃), 3.82 (td, 1H, *J* = 9.7 Hz, 6.4 Hz), 4.08 (t, 2H, *J* = 6.6 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.77 (d, 1H, *J* = 3.3 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H). FABMS (*m/z*): 527 [M + H]⁺, 549 [M + Na]⁺, 267 [M⁺ - O(CH₂)₈OCO(CH₂)₂COOCH₃]⁺. Anal. Calcd for C₂₈H₄₆O₉: C, 63.86; H, 8.80. Found: C, 63.96; H, 9.14.

12g. Yield 83%; oil; FT-IR (neat, cm⁻¹) 2930.8, 2374.3, 1722.0, 1596.2, 1352.0, 1026.6, 761.6; ¹H NMR (200 MHz, CDCl₃) δ 0.88 and 0.89 (2 × d, together integrating for 3H, *J* = 6.8 and 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 5.7 Hz, CH₃), 1.25–2.04 (m, 24H), 1.43 (s, 3H, CH₃), 2.29–2.43 (m, 1H), 2.62 (m, 5H), 3.31–3.46 and 3.62–3.67 (2 × m, together integrating for 1H), 3.76–3.97 (2 × m, together integrating for 1H), 4.08 (t, 2H, *J* = 6.4 Hz, CH₂OCO(CH₂)₂COOH), 4.42 and 4.78 (2 × d, 1H, *J* = 9.2 and 3.1 Hz, respectively, together integrating for C₁₀-H), 5.33 and 5.39 (2 × s, 1H, together integrating for C₁₂-H); ¹³C NMR (50 MHz, CDCl₃) δ 13.01 and 13.42 (2 × CH₃), 20.67 and 20.77 (2 × CH₃), 24.85 and 25.09 (2 × CH₂), 26.23 and 26.56 (2 × CH₃), 28.93 (CH₂), 29.55 (CH₂), 30.07 (CH₂), 31.34 (CH), 34.66 and 35.09 (2 × CH₂), 36.85 (CH₂), 37.87 (CH), 44.91 and 45.73 (2 × CH), 51.01 (CH), 65.40 (CH₂), 68.80 and 69.59 (2 × CH₂), 81.56 (C), 88.35 and 91.58 (2 × CH), 100.54 and 102.31 (2 × CH), 104.49 (C), 173.04 (C), 177.40 (C). ESMS (*m/z*): 527 [M + H]⁺, 481 [M⁺ - COOH], 267 [M⁺ - O(CH₂)₉OCO(CH₂)₂COOH]⁺. **12g** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13g** as an oil. FT-IR (neat, cm⁻¹) 1732.0; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 5.8 Hz, CH₃), 1.25–2.04 (m, 24H), 1.43 (s, 3H, CH₃), 2.29–2.43 (m, 1H), 2.62 (m, 5H), 3.23–3.41 (m, 1H), 3.69 (s, 3H, OCH₃), 3.76–3.97 (m, 1H), 4.08 (t, 2H, *J* = 6.5 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.41 and 4.77 (d, 1H, *J* = 9.7 and 2.7 Hz, respectively, together integrating for C₁₀-H), 5.33 and 5.38 (s, 1H, together integrating for C₁₂-H). FABMS (*m/z*): 539 [M⁺ - H], 267 [M⁺ - O(CH₂)₉OCO(CH₂)₂COOCH₃]⁺. Anal. Calcd for C₂₉H₄₈O₉: C, 64.42; H, 8.95. Found: C, 64.78; H, 9.16.

12h. Yield 83%; oil; FT-IR (neat, cm⁻¹) 2928.5, 2818.9, 2181.8, 1726.0, 1595.5, 1383.0, 1351.8, 1025.9, 763.5; ¹H NMR (300 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.3 Hz, CH₃), 0.96 (d, 3H, *J* = 5.8 Hz, CH₃), 1.23–2.07 (m, 26H), 1.45 (s, 3H, CH₃), 2.31–2.41 (m, 1H), 2.63–2.67 (m, 5H), 3.36–3.39 (m, 1H), 3.81–3.85 (m, 1H), 4.10 (t, 2H, *J* = 6.6 Hz, CH₂OCO(CH₂)₂COOH), 4.79 (d, 1H, *J* = 3.4 Hz, C₁₀-H), 5.41 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.75 (CH₃), 19.06 (CH₃), 23.20 (CH₂), 23.40 (CH₂), 24.58 (CH₂), 24.90 (CH₃), 27.26 (CH₂), 27.69 (CH₂), 27.94 (CH₂), 28.16 (CH₂), 28.37 (CH₂), 29.68 (CH), 33.46 (CH₂), 35.20 (CH₂), 36.21 (CH), 43.25 (CH), 51.37 (CH), 63.81 (CH₂), 67.20 (CH₂), 79.93 (C), 86.69 (CH), 100.64 (CH), 102.79 (C), 171.00 (C), 175.73 (C). FABMS (*m/z*): 541 [M + H]⁺, 267 [M⁺ - O(CH₂)₁₀OCO(CH₂)₂COOH]⁺. **12h** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13h** as an oil. FT-IR (neat, cm⁻¹) 2929.7, 2860.2, 1737.7, 1461.9, 1164.9, 1024.1, 756.0; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.3 Hz, CH₃), 0.96 (d, 3H, *J* = 6.0 Hz, CH₃), 1.22–2.07 (m, 26H), 1.44 (s, 3H, CH₃), 2.33–2.43 (m, 1H), 2.64 (m, 5H), 3.36 (td, 1H, *J* = 10.1 Hz, 6.1 Hz), 3.71 (s, 3H, OCH₃), 3.83 (td, 1H, *J* = 10.1 Hz, 6.1 Hz), 4.28 (t, 2H, *J* = 6.5 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.79 (d, 1H, *J* = 3.2 Hz, C₁₀-H), 5.40 (s, 1H, C₁₂-H). FABMS (*m/z*): 555 [M + H]⁺, 267 [M⁺ - O(CH₂)₁₀OCO(CH₂)₂COOCH₃]⁺. Anal. Calcd for C₃₀H₅₀O₉: C, 64.96; H, 9.09. Found: C, 64.77; H, 9.13.

12i. Yield 83%; oil; FT-IR (neat, cm⁻¹) 2819.8, 2375.9, 1724.0, 1595.7, 1352.2, 1017.0, 763.4; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 5.8 Hz, CH₃), 1.21–2.07 (m,

30H), 1.44 (s, 3H, CH₃), 2.31–2.43 (m, 1H), 2.61–2.67 (m, 5H), 3.37 (td, 1H, *J* = 9.5 Hz, 6.2 Hz), 3.80 (td, 1H, *J* = 9.5 Hz, 6.5 Hz), 4.09 (t, 2H, *J* = 6.6 Hz, CH₂OCO(CH₂)₂COOH), 4.78 (d, 1H, *J* = 3.4 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 13.00 (CH₃), 20.67 (CH₃), 24.85 (CH₂), 25.09 (CH₂), 26.24 (CH₂), 26.40 (CH₂), 26.60 (CH₃), 28.94 (CH₂), 29.19 (CH₂), 29.36 (CH₂), 29.92 (CH₂), 30.07 (CH₂), 31.36 (CH), 33.01 (CH₂), 36.87 (CH₂), 37.87 (CH₂), 44.92 (CH), 53.02 (CH), 65.44 (CH₂), 68.85 (CH₂), 81.68 (C), 88.32 (CH), 100.32 (CH), 102.32 (C), 172.63 (C), 177.01 (C). ESMS (*m/z*): 569 [M + H]⁺, 591 [M + Na]⁺, 607 [M + K]⁺, 267 [M⁺ - O(CH₂)₁₂OCO(CH₂)₂COOH]⁺. **12i** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **13i** as an oil. FT-IR (neat, cm⁻¹) 1740.0; ¹H NMR (200 MHz, CDCl₃) δ 0.89 (d, 3H, *J* = 7.3 Hz, CH₃), 0.95 (d, 3H, *J* = 5.9 Hz, CH₃), 1.20–2.07 (m, 30H), 1.44 (s, 3H, CH₃), 2.29–2.38 (m, 1H), 2.59–2.63 (m, 5H), 3.36 (td, 1H, *J* = 9.5 Hz, 6.5 Hz), 3.69 (s, 3H, OCH₃), 3.82 (td, 1H, *J* = 9.8 Hz, 6.5 Hz), 4.08 (t, 2H, *J* = 6.6 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.77 (d, 1H, *J* = 3.5 Hz, C₁₀-H), 5.39 (s, 1H, C₁₂-H). ESMS (*m/z*): 583 [M + H]⁺, 605 [M + Na]⁺. Anal. Calcd for C₃₂H₅₄O₉: C, 65.95; H, 9.34. Found: C, 65.97; H, 9.44.

14a. Yield 51%; oil; FT-IR (neat, cm⁻¹) 2926.5, 1727.5, 1627.5, 1568.1, 1381.2, 1229.3, 1168.1, 1084.2, 1022.4, 620.2; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.6 Hz, CH₃), 0.95 (d, 3H, *J* = 6.0 Hz, CH₃), 1.25–2.13 (m, 10H), 1.43 (s, 3H, CH₃), 2.31–2.38 (m, 1H), 2.67 (m, 5H), 3.60–3.70 (m, 5H), 3.89–3.92 (m, 1H), 4.22–4.26 (m, 2H, CH₂OCO(CH₂)₂COOH), 4.86 (d, 1H, *J* = 2.7 Hz, C₁₀-H), 5.45 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.64 (CH₃), 19.07 (CH₃), 23.14 (CH₂), 23.39 (CH₂), 24.78 (CH₃), 27.77 (CH₂), 30.83 (CH), 33.40 (CH₂), 35.14 (CH₂), 36.16 (CH), 43.18 (CH), 51.29 (CH), 62.67 (CH₂), 65.81 (CH₂), 67.59 (CH₂), 69.21 (CH₂), 79.89 (C), 88.62 (CH), 100.69 (CH), 102.95 (C), 172.39 (C), 175.85 (C). ESMS (*m/z*): 473 [M + H]⁺, 267 [M⁺ - O(CH₂)₂O(CH₂)₂OCO(CH₂)₂COOH]⁺. **14a** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **15a** as an oil. FT-IR (neat, cm⁻¹) 1730.0; ¹H NMR (400 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.6 Hz, CH₃), 0.94 (d, 3H, *J* = 5.6 Hz, CH₃), 1.21–2.07 (m, 10H), 1.44 (s, 3H, CH₃), 2.33–2.43 (m, 1H), 2.68 (m, 5H), 3.62–3.73 (m, 5H), 3.71 (s, 3H, OCH₃), 3.95 (m, 1H), 4.23 (t, 2H, *J* = 5.1 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.85 (d, 1H, *J* = 2.8 Hz, C₁₀-H), 5.43 (s, 1H, C₁₂-H). FABMS (*m/z*): 487 [M + H]⁺, 267 [M⁺ - O(CH₂CH₂O)₂CO(CH₂)₂COOCH₃]⁺. Anal. Calcd for C₂₄H₃₈O₁₀: C, 59.24; H, 7.87. Found: C, 59.29; H, 8.13.

14b. Yield 78%; oil; FT-IR (neat, cm⁻¹) 2929.2, 2877.5, 1733.0, 1452.9, 1380.1, 1218.6, 1167.4, 1136.1, 1107.5, 1025.8, 760.9; ¹H NMR (200 MHz, CDCl₃) δ 0.91 (d, 3H, *J* = 7.6 Hz, CH₃), 0.94 (d, 3H, *J* = 6.9 Hz, CH₃), 1.21–2.14 (m, 10H), 1.43 (s, 3H, CH₃), 2.31–2.43 (m, 1H), 2.65 (m, 5H), 3.64–3.67 (m, 9H), 3.92–3.99 (m, 1H), 4.27 (t, 2H, *J* = 4.5 Hz, CH₂OCO(CH₂)₂COOH), 4.85 (d, 1H, *J* = 3.1 Hz, C₁₀-H), 5.43 (s, 1H, C₁₂-H); ¹³C NMR (75 MHz, CDCl₃) δ 11.58 (CH₃), 19.00 (CH₃), 23.12 (CH₂), 23.40 (CH₂), 24.74 (CH₃), 27.19 (CH₂), 27.62 (CH₂), 27.80 (CH₂), 28.37 (CH₂), 29.56 (CH), 33.38 (CH₂), 35.11 (CH₂), 36.15 (CH), 43.14 (CH), 51.26 (CH), 62.57 (CH₂), 66.01 (CH₂), 67.70 (CH₂), 69.19 (CH₂), 79.95 (C), 86.56 (CH), 100.84 (CH), 102.80 (C), 170.98 (C), 174.90 (C). FABMS (*m/z*): 517 [M + H]⁺, 267 [M⁺ - O(CH₂CH₂O)₃CO(CH₂)₂COOH]⁺. **14b** on treatment with CH₂N₂ in ether and subsequent purification by column chromatography furnished ester **15b** as an oil. FT-IR (neat, cm⁻¹) 2873.7, 1739.7, 1438.8, 1348.1, 1105.1, 1029.9, 758.0; ¹H NMR (400 MHz, CDCl₃) δ 0.90 (d, 3H, *J* = 7.6 Hz, CH₃), 0.94 (d, 3H, *J* = 6.0 Hz, CH₃), 1.19–2.05 (m, 10H), 1.42 (s, 3H, CH₃), 2.33–2.41 (m, 1H), 2.61–2.69 (m, 5H), 3.58–3.70 (m, 9H), 3.68 (s, 3H, OCH₃), 3.92–3.97 (m, 1H), 4.25 (t, 2H, *J* = 5.0 Hz, CH₂OCO(CH₂)₂COOCH₃), 4.84 (d, 1H, *J* = 3.2 Hz, C₁₀-H), 5.42 (s, 1H, C₁₂-H). FABMS (*m/z*): 531 [M + H]⁺, 537 [M + Li]⁺, 553 [M + Na]⁺. Anal. Calcd for C₂₆H₄₂O₁₁·0.2H₂O: C, 58.85; H, 7.98. Found: C, 58.69; H, 7.97.

14c. Yield 66%; oil; FT-IR (neat, cm⁻¹) 2925.9, 1734.1, 1454.1, 1379.3, 1218.5, 1106.0, 1027.3, 985.6, 758.2; ¹H NMR (200 MHz, CDCl₃) δ 0.90 (d, 3H, *J* = 7.4 Hz, CH₃), 0.94 (d, 3H, *J* = 6.1 Hz, CH₃), 1.20–2.04 (m, 10H), 1.43 (s, 3H, CH₃), 2.31–2.37 (m, 1H),

2.63–2.69 (m, 5H), 3.56–3.69 (m, 13H), 3.85–3.98 (m, 1H), 4.24–4.29 (m, 2H, $\underline{\text{CH}_2\text{OCO}(\text{CH}_2)_2\text{COOCH}_3}$), 4.83 (d, 1H, $J = 3.4$ Hz, $\text{C}_{10}\text{-H}$), 5.42 (s, 1H, $\text{C}_{12}\text{-H}$); ^{13}C NMR (75 MHz, CDCl_3) δ 11.68 (CH_3), 19.09 (CH_3), 23.12 (CH_2), 23.40 (CH_2), 24.83 (CH_3), 27.73 (CH_2), 27.99 (CH_2), 28.39 (CH_2), 29.56 (CH), 33.37 (CH_2), 35.12 (CH_2), 36.13 (CH), 43.14 (CH), 51.25 (CH), 62.53 (CH_2), 66.03 (CH_2), 67.70 (CH_2), 69.16 (CH_2), 69.28 (CH_2), 69.36 (CH_2), 79.84 (C), 86.59 (CH), 100.76 (CH), 102.82 (C), 170.86 (C), 174.50 (C). FABMS (m/z): 585 $[\text{M} + \text{Na}]^+$, 599 $[\text{M} + \text{K}]^+$, 267 $[\text{M}^+ - \text{O}(\text{CH}_2\text{CH}_2\text{O})_4\text{CO}(\text{CH}_2)_2\text{COOH}]^+$. **14c** on treatment with CH_2N_2 in ether and subsequent purification by column chromatography furnished ester **15c** as an oil. FT-IR (neat, cm^{-1}) 2942.0, 1740.0, 1634.3, 1454.6, 1266.0, 1112.3, 1030.1, 756.2; ^1H NMR (300 MHz, CDCl_3) δ 0.91 (d, 3H, $J = 7.2$ Hz, CH_3), 0.94 (d, 3H, $J = 6.3$ Hz, CH_3), 1.21–2.05 (m, 10H), 1.43 (s, 3H, CH_3), 2.31–2.37 (m, 1H), 2.61–2.68 (m, 5H), 3.61–3.71 (m, 13H), 3.69 (s, 3H, $\underline{\text{OCH}_3}$), 3.91–3.97 (m, 1H), 4.25 (t, 2H, $J = 4.8$ Hz, $\underline{\text{CH}_2\text{OCO}(\text{CH}_2)_2\text{COOCH}_3}$), 4.82 (d, 1H, $J = 3.3$ Hz, $\text{C}_{10}\text{-H}$), 5.42 (s, 1H, $\text{C}_{12}\text{-H}$). FABMS (m/z): 575 $[\text{M} + \text{H}]^+$, 267 $[\text{M}^+ - \text{O}(\text{CH}_2\text{CH}_2\text{O})_4\text{CO}(\text{CH}_2)_2\text{COOH}]^+$. Anal. Calcd for $\text{C}_{28}\text{H}_{46}\text{O}_{12}$: C, 58.52; H, 8.07. Found: C, 58.12; H, 8.24.

■ ASSOCIATED CONTENT

● Supporting Information

Table of purity data, evidence for stability of compound **12h**, table of NMR data of the final products **13a–i** and **15a–c**, and ^1H NMR and ^{13}C NMR spectra of compounds **7d**, **7e**, **7h**, **7i**, **10b**, **12d**, **12e**, **12f**, and **12h**. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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